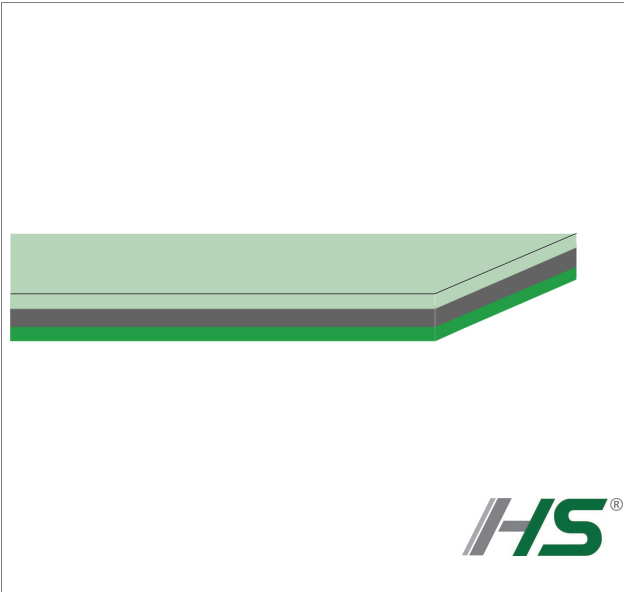


CODE	CG339	TYPE	T6 HS
-------------	--------------	-------------	--------------

COMPOSITION

Top surface	Material	Synthetic elastomer
	Finish	FL
	Colour	Light green
	Coefficient of friction	0,7
Traction core	Material	Polyamide (PA)
Bottom surface	Material	Synthetic elastomer
	Finish	FL
	Colour	Green
	Coefficient of friction	0,7


TECHNICAL SPECIFICATIONS

Total thickness	3.50 mm	0.14 in.
Weight	3.80 kg/m ²	0.78 lbs./sq.ft
Minimum pulley diameter ⁽¹⁾	200 mm	7.9 in.
⁽¹⁾ The above mentioned values depend on running speed		
Pull for 1% elongation	18.0 N/mm	103 lbs./in.
Tensile strength	800 N/mm	4568 lbs./in.
Temperature resistance ⁽²⁾	min.	-20 °C -4 °F
	max	100 °C 212 °F
⁽²⁾ Use of the belt with limit values may reduce its life		
Humidity influence		yes
Permanent antistatic dynamically (UNI EN ISO 21179)		yes
Both sides can be used for power transmission		yes

FEATURES

- Resistance to abrasion
- Resistance to heat
- Resistance to oils and fats
- Flexibility
- Low energy absorption
- Coefficient of friction stable in time

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments

SUITABLE FOR

- Textile: tangential drives
- Materials handling: multiple drives
- Materials handling: live roller drives
- Paper industry
- Wood industry

NOTES

The value indicated in the "Pull for 1% elongation" field refers to the relaxed K value.

Issue: 09-04-2019 Last Update: 9-04-2019

DISCLAIMER
 The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

FLAT TRANSMISSION BELTS

JOINING DATA SHEET

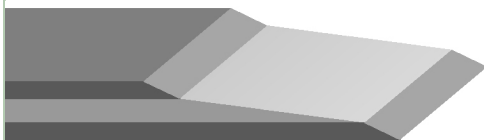
CODE **CG339**

TYPE

T6 HS

• Recommended joining procedure

SKIVED JOINT '3'



Check our general catalogue to get further info on CHIORINO joining methods.

• Skiving instructions

Skiver	Belt thickness mm	Length mm	Straight/ diagonal cut	Cam/ wedge number	Pulley				Top cover			
					T mm	B mm	Thickness adjustment	End stop switch of working plate	T mm	B mm	Thickness adjustment	End stop switch of working plate
B600 A	3.5	95	Diagonal	2-10	---	---	---	---	73	4	17	---
B300 SA	3.5	95	Diagonal	2-10	---	---	---	---	75	6	10-12	---

• Guide to the use of adhesives

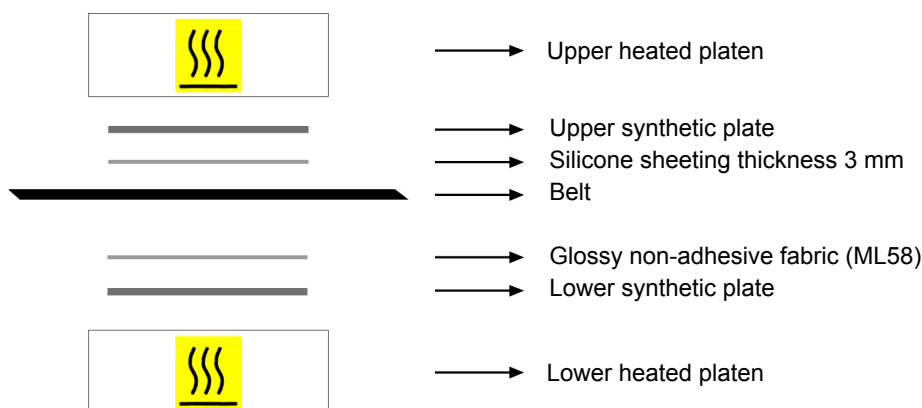
Apply the **K cement** on the polyamide part of the splices. Apply the **H primer** on the four elastomer parts of the two splices and the **B cement** on the two elastomer parts of a single splice.

Let dry for 5 minutes, then match the belt ends, paying attention to align properly.

Press according to the instructions shown.

To ensure best joint life it is advisable not to run or tension the belt for 24 hours.

• Layout of components



Press settings

Upper platen temperature	125 °C
Lower platen temperature	125 °C
Curing time in press	30 min.
Driving torque	30 N/m
Cooling time: it is recommended to remove the belt from the press once a temperature of 60/70 degrees C is reached.	

• Notes

Check the set temperature by means of a **feeler** ensuring $120 \pm 5^\circ\text{C}$ is reached on the platen that is in contact with the lower side of the belt.

Note: the feeler must be placed on a fill-in piece and not on the product joint. The procedure of checking the temperatures must be carried out and re-checked at least once a week.

Issue: 08-04-2019

Last Update: 08-04-2019

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees °C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.