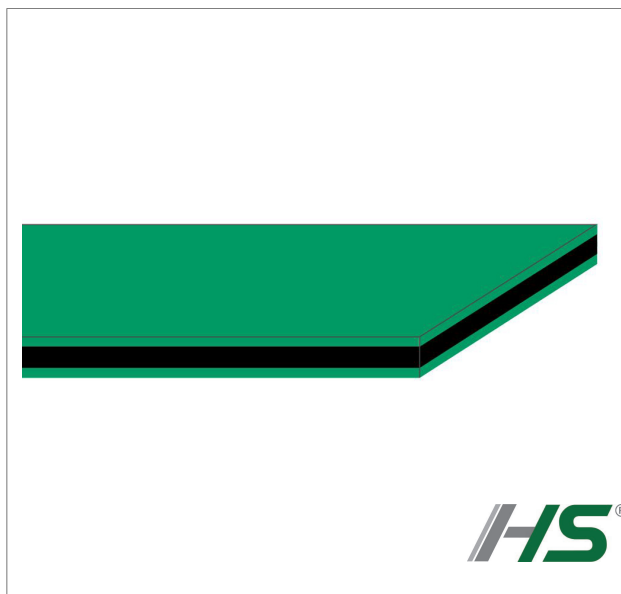


CODE CG-292
TYPE
DG2/20 HS
COMPOSITION

Top surface	material	Synthetic elastomer
	finish	FL
	colour	Green
	coefficient of friction	0.7
Traction core	material	Polyamide (PA)
Bottom surface	material	Synthetic elastomer
	finish	FL
	colour	Green
	coefficient of friction	0.7


TECHNICAL SPECIFICATIONS

Total thickness	2.40 mm	0.09 in.	
Weight	2.80 kg/m ²	0.57 lbs./sq.ft	
Minimum pulley diameter (1)	40 mm	1.6 in.	
(1) The above mentioned values depend on running speed			
Pull for 1% elongation	8.0 N/mm	46 lbs./in.	
Tensile strength	390 N/mm	2227 lbs./in.	
Temperature resistance (2)	min.	-20 °C	-4 °F
	max	100 °C	212 °F
(2) Use of the belt with limit values may reduce its life			
Humidity influence		yes	
Permanent antistatic dynamically (UNI EN ISO 21179)		yes	
Both sides can be used for power transmission		yes	

FEATURES

- Highest resistance to abrasion
- Outstanding flexibility
- Excellent coefficient to friction and performance maintenance over time
- Excellent resilience of elastomer cover
- Excellent resilience in the joining
- Excellent creep recovery of all strains to which it undergoes during particularly hard processing cycles

COMPLIANCES

REACH Regulation EC 1907/2006 and amendments

SUITABLE FOR

Printing and graphic: insertion cassettes wind./unwinding

Box folding industry: folder-gluer

NOTES

Belts for medium and high speed folder-gluer

Issue: 18-01-2017

Last Update: 18-01-2017

DISCLAIMER

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CODE CG-292

TYPE

DG2/20 HS

• Recommended joining procedure

SKIVED JOINT '1'



Check our general catalogue to get further info on CHIORINO joining methods.

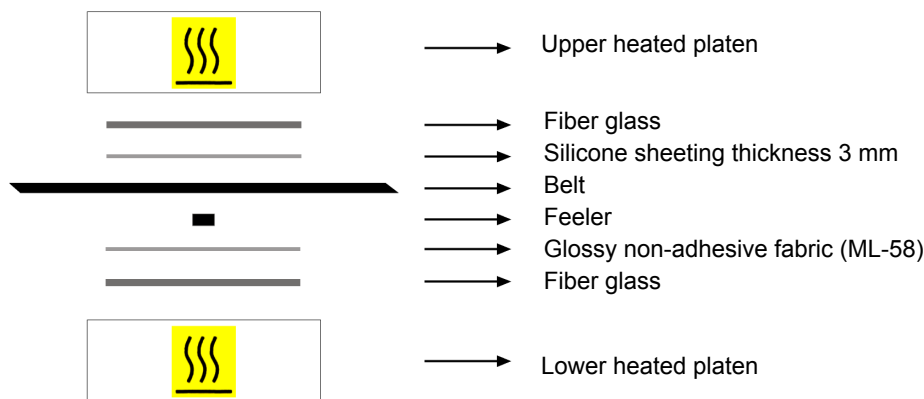
• Skiving instructions

Skiver	Belt thickness mm	Length mm	Straight/ diagonal cut	Cam/ wedge number	Pulley				Top cover			
					T mm	B mm	Thickness adjustment	End stop switch of working plate	T mm	B mm	Thickness adjustment	End stop switch of working plate
B600 A	2.4	55	Diagonal	1.5-10	---	---	---	---	37	4	18,05	---
B300 SA	2.4	55	Diagonal	1.5-10	---	---	---	---	40	5	11-09	---

• Guide to the use of adhesives

Apply the **K cement** on the polyamide part of the splices.
Let dry for 5 minutes, then match the belt ends, paying attention to align properly.
Press according to the instructions shown.
To ensure best joint life it is advisable not to run or tension the belt for 24 hours.
Kit: **NAILCOL**

• Layout of components



Press settings	
Upper platen temperature	130 °C
Lower platen temperature	130 °C
Curing time in press	20 min.
Driving torque	30 N/m
Cooling time: it is recommended to remove the belt from the press once a temperature of 60/70 degrees C is reached.	

• Notes

Check the set temperature by means of a **feeler** ensuring $120 \pm 5^\circ\text{C}$ is reached on the platen that is in contact with the lower side of the belt.
Note: the feeler must be placed on a fill-in piece and not on the product joint (the procedure of checking the temperatures must be carried out and re-checked at least once a week).

Issue: 26-01-2017

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