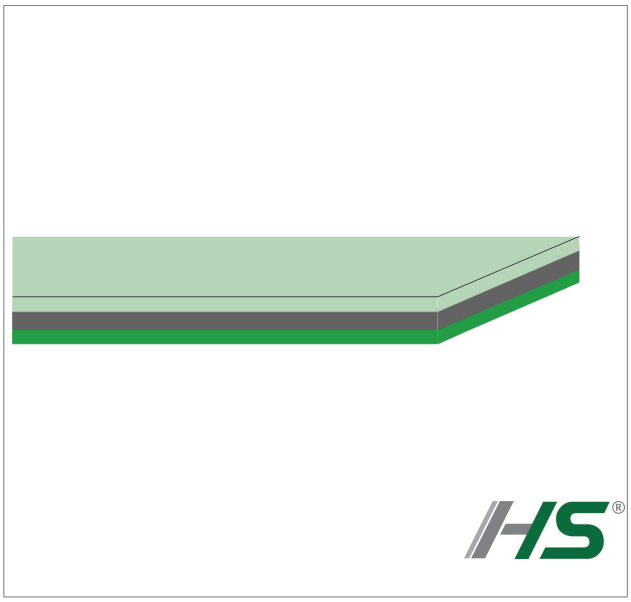
FLAT TRANSMISSION BELTS

TECHNICAL DATA SHEET

CODE CG-287 **TYPE** **T0 HS**

COMPOSITION

Top surface	material	Synthetic elastomer
	finish	FLL
	colour	Light green
	coefficient of friction	0.7
Traction core	material	Polyamide (PA)
Bottom surface	material	Synthetic elastomer
	finish	FLL
	colour	Green
	coefficient of friction	0.7



TECHNICAL SPECIFICATIONS

Total thickness		1.40 mm	*0.06*	*in.*
Weight		1.50 kg/m²	*0.31*	*lbs./sq.ft*
Minimum pulley diameter (1)		20 mm	*0.8*	*in.*
(1) The above mentioned values depend on running speed				
Pull for 1% elongation		2.0 N/mm	*11*	*lbs./in.*
Tensile strength		170 N/mm	*971*	*lbs./in.*
Temperature resistance (2)	min.	-20 °C	*-4*	*°F*
	max	100 °C	*212*	*°F*
(2) Use of the belt with limit values may reduce its life				
Humidity influence			yes	
Permanent antistatic dynamically (UNI EN ISO 21179)			yes	
Both sides can be used for power transmission			yes	

SUITABLE FOR

Textile: tangential drives

Materials handling: multiple drives

Materials handling: live roller drives

Paper industry

Wood industry

FEATURES

- Resistance to abrasion
- Resistance to heat
- Resistance to oils and fats
- Flexibility
- Low energy absorption
- Silent running

COMPLIANCES

REACH Regulation EC 1907/2006 and amendments

NOTES

The value indicated in the "Pull for 1% elongation" field refers to the relaxed K value.

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CHIORINO S.p.A. - VIA S. AGATA, 9 - 13900 BIELLA - ITALIA - P.O.B. 460 - TEL. +39-015-8489.1 - FAX +39-015.8496161
chiorino@chiorino.com - www.chiorino.com

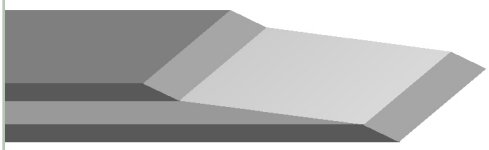
FLAT TRANSMISSION BELTS

JOINING DATA SHEET

CODE CG-287 **TYPE** **T0 HS**

• Recommended joining procedure

SKIVED JOINT '3'



Check our general catalogue to get further info on CHIORINO joining methods.

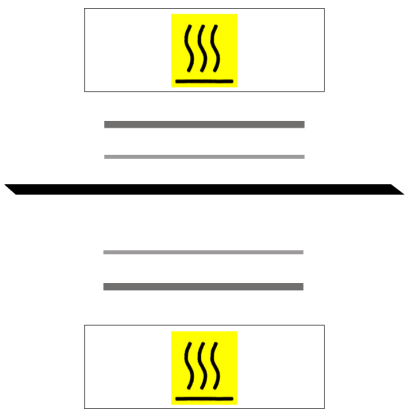
• Skiving instructions

Skiver	Belt thickness mm	Length mm	Straight/ diagonal cut	Cam/ wedge number	Pulley				Top cover			
					T mm	B mm	Thickness adjustment	End stop switch of working plate	T mm	B mm	Thickness adjustment	End stop switch of working plate
B600 A	1.5	25	Diagonal	1-10	---	---	---	---	13	2.5	19,35	---
B300 SA	1.5	25	Diagonal	1-10	---	---	---	---	19	3	12-08	---

• Guide to the use of adhesives

Apply the **K cement** on the polyamide part of the splices. Apply the **H primer** on the four elastomer parts of the two splices and the **B cement** on the two elastomer parts of a single splice.
Let dry for 5 minutes, then match the belt ends, paying attention to align properly.
Press according to the instructions shown.
To ensure best joint life it is advisable not to run or tension the belt for 24 hours.
Kit: **CARBOCOL**

• Layout of components



→ Upper heated platen
→ Upper synthetic plate
→ Silicone sheeting thickness 3 mm
→ Belt
→ Glossy non-adhesive fabric (ML-58)
→ Lower synthetic plate
→ Lower heated platen

Press settings	
Upper platen temperature	125 °C
Lower platen temperature	125 °C
Curing time in press	10 min.
Driving torque	30 N/m

Cooling time:
it is recommended to remove the belt from the press once a temperature of 60/70 degrees C is reached.

• Notes

Check the set temperature by means of a **feeler** ensuring 120 ± 5°C is reached on the platen that is in contact with the lower side of the belt.
Note: the feeler must be placed on a fill-in piece and not on the product joint (the procedure of checking the temperatures must be carried out and re-checked at least once a week).

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