

CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

ТΜ

Coefficient of friction HF Material Plies no. Polyamide (PA) Plies no. Weft type Weft type Weft type Thickness 1.40 mm 0.055 in. Surface pattern Colour Fabric Colour Green TECHNICAL SPECIFICATIONS Total thickness 6.50 mm 0.26 in. Weight 7.10 kg/m² 1.45 lbs./sq.ft Elongation at 1% 7.5 N/mm 43.0 lbs./in. Max. admissible pull 15 N/mm 85.7 lbs./in. Temperature resistance ⁽¹⁾ max. 100 °C 212 °F (¹⁰) use of the belt with limit values may reduce its life Trough Winimum roller diameter ⁽²⁾ Knife edge no Knife edge no Swani Counter-bending roller 7.5 mm 3.0 in. Counter-bending roller 7.5 mm 3.0 in. Counter-bending roller 0.70 [-] Raw steel sheet [-] Laminated plastic/wood [-] Laminated plastic/wood [-]	
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PRODUCT CODE CG216

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DISCLAIMER The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees "C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

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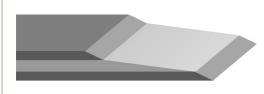
CONVEYOR AND PROCESS BELTS

JOINING DATA SHEET

DG2/60 MF

Recommended joining procedure

SKIVED JOINT '3'



Check our general catalogue to get further info on CHIORINO joining methods.

Skiving instructions

Skiver	Belt thickness	Length	Straight/	Cam/	Pulley				Top cover			
	mm	mm	diagonal cut	wedge number	T mm	B	Thickness adjustment	End stop switch of working plate	T mm	B	Thickness adjustment	End stop switch of working plate
B600 A	6,5	80	Diagonal	1.5-14		7,5	17,20	112		23	12,45	125
B300 SA	6,5	80	Diagonal	1.5-14	47	7,5	10,16	A ⁽¹⁾	45	23	07-00	B ⁽²⁾

· Guide to the use of adhesives

Apply the K cement on the polyamide part of the splices and let dry for 5 minutes.

Apply CLEANER I primer to the splices of the top cover. Mix the NE486 cement with the BOSTIKURE D.40 hardener (pot-life 3 hours) with the following weight proportions: 100 g / 6 g.

Apply the mixture to the splices of the top cover. Apply the **H primer** and then the **B cement** on the splices of the bottom surface.

Let dry for 5 minutes, then match the belt ends, paying attention to align properly. Press according to the instructions shown.

To ensure best joint life it is advisable not to run or tension the belt for 24 hours.

· Layout of components

→ Upper heated platen	Press settings		
	Upper platen temperature	100 °C	
 Upper synthetic plate Silicone sheeting thickness 3 mm 	Lower platen temperature	100 °C	
■ Belt Glossy non-adhesive fabric (MI 58)	Curing time in press	25 min	
Lower synthetic plate	Driving torque	30	
→ Lower heated platen	Cooling time: it is recommended to remove the belt from the press once a temperature of 60/70 degrees C is reached.		
	 Upper synthetic plate Silicone sheeting thickness 3 mm Belt Glossy non-adhesive fabric (ML58) Lower synthetic plate 	 Upper synthetic plate Silicone sheeting thickness 3 mm Belt Glossy non-adhesive fabric (ML58) Lower synthetic plate Driving torque Cooling time: it is recommended to 	

Notes

 $\mathbf{A}^{(1)}$ Do not overcome the block - $\mathbf{B}^{(2)}$ Overcome the block until 80mm total length is reached. Before skiving the top cover, make sure to increase by 2mm the thickness of the area where the part to be skived will be rested. This extra thickness can be achieved using any thickening material (ex. a belt)

PRODUCT CODE CG216

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